



SM 600

VERTICAL MACHINING CENTER January 6, 2020



MACHINE SPECIFICATIONS

	SM 600			
CAPACITY				
X axis travel	23.62"			
Y axis travel	20.07"			
Z axis travel	20.07"			
Table size	20.07" x 29.52"			
Table loading capacity	1,102 lbs.			
SPINDLE				
Distance from table top to spindle nose	3.93" – 24.01"			
Distance from column to spindle center	23.62"			
Spindle taper	CAT40 (BIG PLUS)			
Spindle speed	12,000 rpm			
AC Spindle motor	25 hp			
Spindle Torque (30 min)	70 ftlbs.			
AUTO TOOL CHANGER				
Magazine capacity	24			
Tool shank	CAT40			
FEED RATE				
Rapid traverse (X / Y / Z)	1,259 ipm/1,259 ipm/945 ipm			
Cutting federate ipm	590 ipm			
Slide Ways	Cross Roller Linear Way			
GENERAL				
Floor space (L x W x H)	109.4 x 102.6 x 112.9			
CNC Model	Fanuc 0i-MF (10.4" LCD Color Monitor)			
BASE PRICE (CAT40, 12K)	\$59,950.00			
	F.O.B. PORT OF ENTRY			

INVESTMENT

SMART PACKAGE:

- 12,000 rpm with Spindle Cooling Unit
- 24 Tools Double Arm ATC
- Full Enclosed Splash Guard
- Coolant bed flush
- Rigid Tapping
- Big Plus Spindle
- Manual Guide i

SMART VALUE PACKAGE:

•	Lift Up Auger	\$ 1,900.00
•	Coolant thru-spindle preparation	\$ 2,000.00
•	Coolant and air Gun	\$ 950.00
•	3 Color Tower Light	\$ 450.00
Pa	ckage List Price	\$ 5,300.00

SMART VALUE PACKAGE PRICE:

\$3,000.00

OPTIONAL EQUIPMENT

SM6000-AG	Lift Up Auger	\$ 1,900.00
SM12K -CG	Coolant Gun	\$ 950.00
SMCTS	290 PSI Coolant Thru-Spindle	\$ 5,900.00
DA41041023A	BT 40 ATC Grippers & Keys (C43015074)	\$ 2,000.00
SKIMMER	Oil skimmer	\$ 1,500.00
RENISHAW- PREP	Renishaw receiver, software, Installation NOT included	\$ 3,900.00
RENISHAW-PR	Renishaw OMP40 (1/2AA) Spindle Probe	\$ 5,500.00
RENISHAW-TS	Renishaw OTS (1/2AA) Tool Setter	\$ 3,500.00
MGi-TRAINING	Manual Guide i Training	\$ 2,000.00

STANDARD TERMS AND CONDITIONS

Warranty

The machine is warranted against defects in parts, material and workmanship for a period of twenty-four (24) months after the date of installation. The control, servomotors and main spindle motor are warranted against defects in parts, material and workmanship for a period of twenty-four (24) months after the date of installation.